HIGH-FLEX LV REELING CABLE · RTG / RMG / STS | 0.6/1 kV | CPE rubber | Article FC-LV37-002

NSHTÖU 3×25+3G6 C 0.6/1 kV

Low-Voltage Port Reeling Cable 0.6/1 kV – 3 power cores + 3 split PE conductors + overall screen, CPE rubber sheath. Complete technical data sheet of this single model: cross-section drawing, dimensions, weight, current ratings, reel design data, standards and ordering information.

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01 Application and Product Overview

NSHTÖU 3×25+3G6 C is a CPE rubber-sheathed high-flex reeling cable rated 0.6/1 kV for rubber-tyred gantry (RTG), rail-mounted gantry (RMG) and ship-to-shore (STS) cranes in container terminals. The configuration is 3 power cores + 3 split PE conductors + overall screen, with power cores of 25 mm², an outer diameter of 21.8 – 23.2 mm, a weight of about 1,210 kg/km and a rated current of 131 A at 30 °C ambient. Fine-wire class 5 copper conductors and short-lay stranding allow continuous winding on and off a cable reel at a minimum bending radius of 186 mm.

Typical applications

- Converter-fed crane drives that require a screened motor supply on the reel
- Rubber-tyred gantry (RTG), rail-mounted gantry (RMG) and electrified RTG cranes fed through spring-driven or motor-driven cable reels
- Ship-to-shore (STS) crane auxiliary drives, automated stacking cranes, ship unloaders and bulk-handling machines in terminals
- Outdoor quayside and yard operation with exposure to seawater spray, salt mist, UV radiation and ozone
- Reeling operation at travel speeds up to 60 m/min with repeated tensile and torsional loads
- Outdoor duty that calls for a rubber sheath with proven weather, ozone and oil resistance

Design

Power and split-PE construction with an overall tinned-copper braid screen between the inner and outer sheath. The screen reduces emitted interference from converter-fed drives and improves electromagnetic compatibility (EMC) of the installation. A 360° screen termination at both ends is recommended.

21.8 – 23.2 mm	1,210 kg/km	131 A	186 mm
Outer diameter	Approx. weight	Rated current, 30 °C	Min. bending radius

Key features

- Fine-wire class 5 copper conductors and a very short core lay length for repeated reeling
- Three split PE conductors in the interstices keep the cross-section round and balanced
- Designed for 20 N/mm² continuous tensile load (on the total copper cross-section of the power cores)
- CPE rubber sheath with proven weather, ozone and oil resistance
- Overall tinned-copper braid screen (≥ 85 % coverage) for EMC
- Flame retardant to IEC 60332-1-2

Type designation

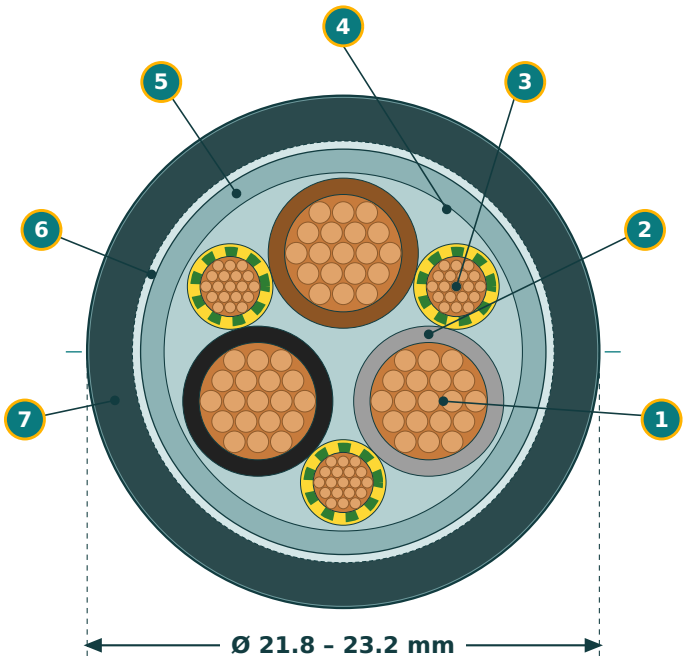
NSHTÖU (also typed NSHTOEU) is the German VDE-style type designation used in the trade for rubber-insulated, oil-resistant, rubber-sheathed reeling cables rated 0.6/1 kV with split protective conductors, used on cable reels of cranes. The designation identifies the cable class and is used so that engineers can find and compare the product. Construction, dimensions and data in this datasheet are FeiChun’s own.

02 Construction

FEICHUN · CROSS-SECTION A–A · 0.6/1 kV

NSHTÖU 3×25+3G6 C

Article FC-LV37-002 · Rev 0 · Illustrative, not to scale



No.	Component	Material
1	Conductor	Bare annealed fine-wire copper, class 5 to IEC 60228
2	Insulation	Halogen-free EPR/HEPR rubber
3	Split PE conductor	Class 5 copper, green-yellow insulation, laid in the interstices between the power cores
4	Filler and binder tape	Halogen-free compound, polyester tape
5	Inner sheath	Halogen-free polymer compound
6	Overall screen	Tinned-copper wire braid, coverage ≥ 85 %
7	Outer sheath	Chlorinated polyethylene (CPE) rubber, resistant to weather, ozone and oil

Figure 1. Cross-section of NSHTÖU 3×25+3G6 C 0.6/1 kV. The drawing is generated from the geometry of this exact size; elements are shown to scale relative to each other and do not overlap.

Construction details

Conductor	Bare annealed fine-wire copper, class 5 to DIN EN 60228 / IEC 60228 / VDE 0295
Insulation	Halogen-free EPR/HEPR rubber to IEC 60502-1, maximum conductor temperature 90 °C
Core identification	Power cores brown, black, grey to DIN VDE 0298-300
Protective conductor	Three PE conductors (3G), green-yellow, 6 mm² each, laid in the interstices between the power cores
Stranding	Power cores, split PE conductors and control or optical elements are stranded together with a very short lay length
Overall screen	Tinned-copper wire braid, coverage ≥ 85 %, between inner and outer sheath
Inner sheath	Halogen-free polymer compound, extruded tightly over the stranded cores
Outer sheath	Chlorinated polyethylene (CPE) rubber, resistant to weather, ozone and oil

Sheath material

The chlorinated polyethylene (CPE) rubber sheath offers good resistance to weather, ozone and mineral oil with good mechanical robustness and flexibility to −30 °C in motion, at a favourable cost level. CPE contains halogen; where halogen-free cables are specified, select the PUR version of the same construction.

03 Electrical, Thermal and Mechanical Characteristics

Electrical data

Rated voltage U_0/U	0.6/1 kV AC
Test voltage	2.5 kV AC (power cores); 2 kV AC (control cores)
Maximum operating voltage, DC	0.9/1.8 kV
Current-carrying capacity	To DIN VDE 0298-4 at 30 °C ambient; the table gives rated design values
Conductor resistance	Maximum at 20 °C, class 5 to IEC 60228

Thermal and mechanical data

Maximum conductor temperature	+90 °C
Maximum temperature at short circuit	+250 °C
Ambient temperature, fixed installation	−40 °C to +90 °C
Ambient temperature, in motion	−30 °C to +90 °C
Minimum bending radius	4 × D fixed; 8 × D on a cable reel (DIN VDE 0298-3)
Maximum tensile load	20 N/mm² continuous, on the total copper cross-section of the power cores
Maximum torsional load	±50 °/m
Maximum travelling speed	60 m/min on a cable reel; higher speeds on request
Flame propagation	IEC 60332-1-2 / DIN EN 60332-1-2
Halogen-free	No (CPE rubber sheath)
UV and ozone resistance	Resistant
Mineral oil resistance	Resistant, IEC 60811-404

Sheath material comparison

Property	PUR	PUR low-temp	CSP rubber	CPE rubber
Abrasion resistance	Excellent	Excellent	Good	**Good**
Cut and tear resistance	Excellent	Excellent	Good	**Good**
Mineral oil resistance	Very good	Very good	Very good	**Very good**
Weather, UV and ozone resistance	Very good	Very good	Excellent	**Very good**
Cold flexibility (moving)	−30 °C	−40 °C	−30 °C	**−30 °C**
Halogen-free (IEC 60754-1/-2)	Yes	Yes	No	**No**

The column of the sheath used in this cable is highlighted. Ratings are qualitative; ask FeiChun for test data on a specific requirement.

04 Technical Data of NSHTÖU 3×25+3G6 C 0.6/1 kV

Type designation	**NSHTÖU 3×25+3G6 C**	**FeiChun article no.**	FC-LV37-002
Power cores	3 × 25 mm²	**Protective conductor**	3 × 6 mm² (split PE, 3G)
Rated voltage U_0/U	0.6/1 kV AC	**Test voltage**	2.5 kV AC (power cores); 2 kV AC (control cores)
Conductor	Class 5 fine-wire copper, Ø max 6.2 mm	**Insulation**	EPR / HEPR, 0.9 mm nominal
Inner sheath	≈ 1.0 mm nominal	**Outer sheath**	CPE rubber, ≈ 2.0 mm nominal
Overall screen	Tinned-copper braid ≥ 85 %	**Outer diameter**	21.8 – 23.2 mm
Weight, approx.	1,210 kg/km	**Copper weight**	930 kg/km
R_{20} max	0.780 Ω/km	**R_{90} (calculated)**	0.995 Ω/km
Rated current	131 A (free air, 30 °C)	**I_k (1 s, 90 → 250 °C)**	3.58 kA
Min. bending radius, reeling	186 mm (8 × D)	**Max. pull force**	1,500 N
Min. reel core Ø	372 mm (2 × bending radius)	**Max. travelling speed**	60 m/min on a reel
Max. torsion	±50 °/m	**Halogen-free**	No (CPE rubber sheath)

Diameters, dimensions and weights are nominal design values and vary within manufacturing tolerances; confirm critical dimensions before dimensioning reels, guides or festoon systems. Current ratings are design values to DIN VDE 0298-4 for flexible cables in free air at 30 °C ambient. Pull force = 20 N/mm² × total copper cross-section of the power cores. Other sizes and configurations are produced to order.

Calculated electrical data

Quantity	Value	Basis
Conductor resistance at 90 °C	0.995 Ω/km	$R_{90} = R_{20} \times (1 + 0.00393 \times 70)$
Voltage drop at rated current	22.6 V per 100 m	Three-phase, resistive, cos φ = 1, conductor at 90 °C
Conductor loss at rated current	51.2 W/m	All 3 load-carrying cores at 90 °C
Length for 3 % voltage drop, 400 V	53 m	At the rated current, 3-phase, resistive
Length for 3 % voltage drop, 690 V	91 m	At the rated current, 3-phase, resistive

Current-carrying capacity by ambient temperature and number of layers on the reel

Layers on reel / ambient °C	20	25	30	35	40	45	50
1 layer (×0.80)	113	109	105	101	95	91	86
2 layers (×0.61)	86	83	80	77	73	70	66
3 layers (×0.49)	69	67	64	62	58	56	53
4 layers (×0.41)	58	56	54	52	49	47	44

Permissible current = table current × layer factor × ambient temperature factor (conductor 90 °C). Factors: 20 °C: 1.08, 25 °C: 1.04, 30 °C: 1.00, 35 °C: 0.96, 40 °C: 0.91, 45 °C: 0.87, 50 °C: 0.82.

Short-circuit current rating of the power cores

Duration t (s)	0.1	0.2	0.5	1	2	3	5
I_k (kA)	11.31	7.99	5.06	3.58	2.53	2.06	1.60

I_k = 0.143 kA/mm² × 25 mm² for 1 s (conductor 90 °C → 250 °C); for another duration t: $I_{k,t} = I_{k,1s} / \sqrt{t}$ (0.1 s ≤ t ≤ 5 s).

05 Reeling Performance and Reel Design Data

For NSHTÖU 3×25+3G6 C the minimum reel core diameter is 372 mm and the cable weighs 121.0 kg per 100 m. The table gives the indicative length that fits on standard reel sizes when the reel is wound with this cable at the minimum core diameter and 90 % fill; use it for a first reel selection, not as a substitute for the reel manufacturer’s calculation.

Reel flange Ø × traverse width	Min. core Ø mm	Indicative capacity m	Cable weight on reel kg
Ø 1,600 × 800 mm	372	2,435	2,946
Ø 2,000 × 1,000 mm	372	5,040	6,098
Ø 2,500 × 1,000 mm	372	7,745	9,371
Ø 3,000 × 1,200 mm	372	13,495	16,329
Ø 3,500 × 1,500 mm	372	23,355	28,260

Reel design guidance

- Minimum reel core diameter = 2 × minimum bending radius = 16 × D (outer diameter D).
- Spring reels suit short travel and low tensile load; motor-driven reels with torque control keep the cable under constant, low tension.
- Fit a guide or level-wind that keeps the cable parallel to the reel axis to prevent crossing turns.
- Rated current falls with the number of layers on the reel because heat is not dissipated; see the layer factors below.

06 Sizes in this Series and Selection Aid

NSHTÖU 0.6/1 kV CPE rubber is offered in 12 sizes from 16 to 400 mm². Each size has its own datasheet; the size of this document is highlighted. The next smaller or larger size can be opened directly from the table.

Type designation	Article no.	Outer Ø max mm	Weight kg/km	Current A	Bend radius mm
3×16+3G4 C	FC-LV37-001	21.9	900	99	176
3×25+3G6 C	**FC-LV37-002**	**23.2**	**1,210**	**131**	**186**
3×35+3G6 C	FC-LV37-003	27.0	1,590	162	216
3×50+3G10 C	FC-LV37-004	31.5	2,280	202	252
3×70+3G16 C	FC-LV37-005	38.0	3,260	250	304
3×95+3G16 C	FC-LV37-006	43.0	3,910	302	344
3×120+3G25 C	FC-LV37-007	47.5	5,070	350	380
3×150+3G25 C	FC-LV37-008	53.0	6,080	402	424
3×185+3G35 C	FC-LV37-009	57.5	7,660	459	460
3×240+3G50 C	FC-LV37-010	66.0	10,040	540	528
3×300+3G50 C	FC-LV37-011	72.5	12,070	621	580
3×400+3G70 C	FC-LV37-012	82.0	15,940	743	656

Example. NSHTÖU 3×25+3G6 C wound in two layers on the reel at 40 °C ambient may carry 131 × 0.61 × 0.91 = 73 A continuously. At 400 V this is an apparent power of about 50.6 kVA (S = √3 × U × I).

07 Standards and Testing

Standard	Scope
DIN EN 60228 / IEC 60228 / VDE 0295	Conductors, class 5
IEC 60502-1	Insulation compound, power cables up to 1 kV
DIN VDE 0298-3	Application of cables – bending radii and tensile loads
DIN VDE 0298-4	Application of cables – current-carrying capacity
DIN EN 60332-1-2 / IEC 60332-1-2	Flame propagation, single cable
DIN VDE 0298-300	Core identification
IEC 60811-404	Mineral oil immersion test
DIN VDE 0292	Type designation of cables (designation practice)

Routine and type tests

- AC voltage test on every reel length (routine test): 2.5 kV AC (power cores); 2 kV AC (control cores)
- Conductor resistance and checks of dimensions, insulation thickness and sheath thickness
- Continuity of conductors and protective earth
- Bending, tensile and reeling torsion tests (type test)
- Flame propagation (IEC 60332-1-2)

Test documentation: every delivery is accompanied by a test certificate from FeiChun’s own laboratory. Third-party witnessed tests can be arranged at the buyer’s cost.

08 Installation, Marking, Delivery and Ordering

Installation guidance

- Use a spring-driven or motor-driven cable reel with a core diameter of at least twice the minimum bending radius (16 × D).
- Unwind from the shipping reel tangentially; never pull the cable over the flange of the drum, and avoid loops and kinks.
- Keep torsion within the permitted limit (±50 °/m) and tensile load within the value in the table.
- Guide the cable so that it is not run over by vehicles or crushed; inspect the sheath regularly.
- Connect all parts of the split PE conductor at both ends of the cable.
- Suitable for wet conditions; consult FeiChun for continuous immersion.

Sheath marking

FEICHUN NSHTÖU 3×25+3G6 C 0.6/1 kV CPE rubber [year] [serial no.] [metre mark]

Packing and delivery

Reel	Steel or fumigated wooden reels; cable ends sealed with heat-shrink caps
Delivery length	As ordered, in one continuous length without joints
Lead time	2–3 weeks after technical approval
Warranty	At least 3 years against manufacturing defects
Reel label	Type, cross-section, length, gross/net weight, batch no., reel no.

Ordering information

Field	Example	Meaning
Type designation	NSHTÖU	Cable type as used in the trade
Core configuration	3×25+3G6 C	Number × cross-section (mm²) of the power cores, split PE conductors (G) and control or optical elements
Rated voltage	0.6/1 kV	U_0/U, AC
Sheath	CPE rubber	Chlorinated polyethylene (CPE) rubber, resistant to weather, ozone and oil
Length and packing	500 m, steel reel	Delivery length in one piece; reel type on request
FeiChun article no.	FC-LV37-002	Quote this number in enquiries and orders

Order example: NSHTÖU 3×25+3G6 C 0.6/1 kV CPE rubber – 500 m on one steel reel (FeiChun article FC-LV37-002). When requesting a quotation, state the cable type, configuration, cross-section, voltage, length per piece, required standards and installation conditions.

09 Certification and Quality

All cable is subject to FeiChun's quality control, with routine testing over 100 % of the delivered length. Certificates, type tests and third-party tests (for example partial discharge or compatibility with cable accessories) are provided per project requirement; copies of the records are available on request.

The CE, EAC and UKCA certificates issued for the D2X11Y base type (LVD 2014/35/EU, TR CU 004/2011, UKCA) apply to that product group. Confirm with FeiChun that the certificate scope covers this construction before quoting it in a tender.

10 Related Datasheets and FAQ

Cables of the same class with a different sheath, configuration or voltage and the closest cross-section. All datasheets are PDF files.

- NSHTÖU 3×25+3G6+2×1 C 0.6/1 kV CPE rubber – 3 power cores + 3 split PE conductors + 2 control cores + overall screen
- NSHTÖU 3×25+3G6+2×2.5 0.6/1 kV CPE rubber – 3 power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm²
- NSSHÖU 5G25 0.6/1 kV CPE rubber – 4 power cores (L1, L2, L3, N) + PE of equal cross-section
- D2X11Y 3×25+3G6 C 0.6/1 kV PUR – 3 power cores + 3 split PE conductors + overall screen
- D2X11Y 3×25+3G6 C 0.6/1 kV low-temp PUR – 3 power cores + 3 split PE conductors + overall screen
- NSHTÖU 3×25+3G6 C 0.6/1 kV CSP rubber – 3 power cores + 3 split PE conductors + overall screen

Overview of all datasheets in this family: Low-Voltage Port Reeling Cables 0.6/1 kV

Frequently asked questions

What is NSHTÖU 3×25+3G6 C used for?

NSHTÖU 3×25+3G6 C is intended for converter-fed crane drives that require a screened motor supply on the reel.

What are the dimensions and weight of NSHTÖU 3×25+3G6 C 0.6/1 kV?
The outer diameter is 21.8 – 23.2 mm and the weight is about 1,210 kg/km, of which copper is 930 kg/km. These are nominal design values and vary within manufacturing tolerances.

What is the minimum bending radius of NSHTÖU 3×25+3G6 C?
The minimum bending radius in moving or reeling operation is 186 mm (8 × D).

What reel core diameter does NSHTÖU 3×25+3G6 C need?
At least 372 mm, which is twice the minimum bending radius. On a reel with 2,500 mm flange diameter and 1,000 mm traverse width, about 7,745 m of cable fit at that core diameter (indicative).

What current can NSHTÖU 3×25+3G6 C carry on a cable reel?
The rated current in free air at 30 °C is 131 A. With one layer on the reel the permissible current is 105 A, with two layers 80 A, with three layers 64 A and with four layers 54 A (DIN VDE 0298-4 layer factors, 30 °C ambient).

How far can NSHTÖU 3×25+3G6 C carry its rated current at 400 V?
For a resistive voltage drop of 3 % at 400 V, three-phase, conductor at 90 °C, the length is about 53 m at the rated current of 131 A; shorter loads allow longer runs.

Is NSHTÖU 3×25+3G6 C halogen-free?
No. The CPE rubber sheath contains halogen. For a halogen-free cable select the PUR version of the same construction.

Which other sizes of this type are available?
NSHTÖU 0.6/1 kV CPE rubber is offered in 16, 25, 35, 50, 70, 95, 120, 150, 185, 240, 300, 400 mm². Each size has its own datasheet, linked in section 06.

11 Notices and Intellectual Property

NSHTÖU is a type designation used in the cable trade to name a class of cable; it is used here for identification and comparison only. The designation does not imply approval of the product by a third party unless a certificate is named in section 09.

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