DIN VDE 0250-813 · MV TRAILING AND REELING CABLE | 18/30 kV | 7 sizes | CR rubber | TINNED COPPER | TENSILE SUPPORT BRAID

# (N)TSCGEWöu-F-HT 3×+3E+12FO

## 18/30 kV

Medium-Voltage Trailing and Reeling Cable 18/30 kV – 3 screened power cores + 3 split PE conductors + 12-fibre single-mode optical element. Polychloroprene rubber sheath. Complete technical data sheet: construction, dimensions, weights, current ratings, voltage drop and installation guidance for 7 sizes.

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## 01 Application and Product Overview

(N)TSCGEWöu-F-HT is a medium-voltage trailing cable to DIN VDE 0250-813 for mobile equipment that is supplied from a drag cable or a cable reel. Three individually screened, EPR-insulated power cores and three split protective conductors are stranded together, bedded in a rubber inner sheath and covered with an oil-resistant polychloroprene outer sheath. The cable is used for 18/30 kV supply of excavators, shovels, crushers and reclaimers.

### Design

Each power core has an inner and an outer semi-conductive layer extruded together with the EPR insulation and a tinned or bare copper-wire braid screen. This keeps the electric field inside the core insulation and lets the cores be terminated with standard medium-voltage accessories. The three protective conductors lie in the outer interstices and carry the earth current; their total cross-section is stated in the designation (for example 3×50+3×25/3E means three conductors of 50 mm² and three protective conductors of 25 mm² in total). The inner and outer sheath are polychloroprene rubber.

### Typical applications

- Electric rope shovels, draglines and large excavators fed through a cable reel
- Bucket-wheel excavators, stackers and reclaimers in open-cast mines and bulk-material plants
- Mobile crushing and screening plants and relocatable conveyor drive stations
- Mobile transformer stations, skid-mounted switchgear and pump sets
- Ship-to-shore and harbour cranes fed from a reel at medium voltage
- Tunnelling machines and long-wall equipment with medium-voltage supply
- Steep ramps, shafts and long free-hanging lengths where the aramid braid carries the axial load
- Replacement of existing (N)TSCGEWöu cabling to DIN VDE 0250-813

| 7 sizes | 18/30 kV | +90 °C | CR rubber |
|---|---|---|---|
| Cross-section 35 – 185 mm² | Rated voltage $U_0/U$ | Maximum conductor temperature | Sheath: CR rubber |

### Key features

- Individually screened cores with semi-conductive layers for 18/30 kV
- Split PE conductors in the outer interstices for a round, torsion-stable core
- Oil-resistant polychloroprene sheath; flame-retardant to IEC 60332-1-2
- Permanent tensile load 15 N/mm², dynamic load 30 N/mm² on the copper cross-section
- Reeling bending radius 12.5 × D, trailing 10 × D, fixed 6 × D
- Short-circuit temperature 250 °C; rated 90 °C at the conductor


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- 7 sizes from 35 to 185 mm²; weight from 4,890 to 12,610 kg/km; copper from 1,250 to 6,240 kg/km

### Core layout and conductor

Three power cores and three split protective conductors in the outer interstices of the stranded core, laid with a short lay length. The power cores are individually screened with semi-conductive layers and a copper braid. A central 12-fibre single-mode (G.652.D) optical element carries data through the same reel channel. The conductors are tinned: each copper wire carries a thin tin coating. Tinning protects the copper against oxidation and corrosion in damp, salty or sulphurous atmospheres and keeps the conductor solderable, which is an advantage in outdoor, marine and mining installations. The resistance limits of tinned class 5 conductors are marginally higher than for bare copper; the $R_{20}$ column shows the tinned values.

### Standard background

DIN VDE 0250-813 defines the medium-voltage trailing cable (N)TSCGEWöu in the voltage classes 3.6/6 kV to 18/30 kV. The standard specifies the screened core design, the protective-conductor arrangement and the dimensional and test requirements; the R(N)TSCGEWöu version is the design for reeling duty.

A braid of aramid yarn between the inner and the outer sheath takes the axial load that would otherwise stretch the copper. It keeps the stranded cores from lengthening, prevents loops (“bird-caging”) when the cable is released from tension on a reel and raises the permissible working load above the copper-based rating. The load must be introduced through a clamp that holds the sheath and the braid, never through the conductors.

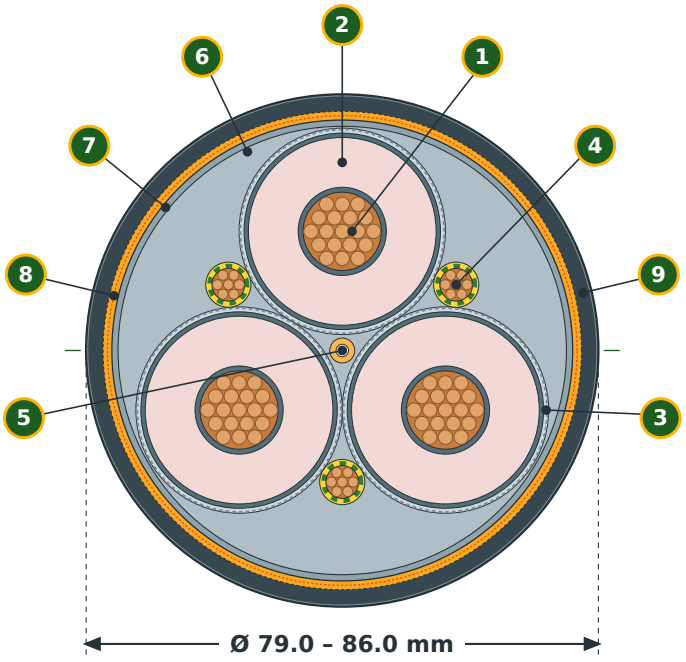
18/30 kV suits 30 kV systems with a maximum operating voltage of 36 kV. The insulation wall is 8.0 mm; the test voltage is 43 kV.

## 02 Construction

**FEICHUN · CROSS-SECTION A-A · 18/30 kV**

**(N)TSCGEWöu-F-HT**

Sample size 3×95+3×50/3E+12FO · Rev 0 · Illustrative, not to scale




| No. | Component | Material |
|---|---|---|
| 1 | Conductor | Tinned annealed fine-wire copper, class 5 to IEC 60228 / DIN VDE 0295 |
| 2 | Semi-conductive layers and insulation | Inner and outer semi-conductive compound with EPR insulation (3GI3), extruded together |
| 3 | Core screen | Tinned copper-wire braid, coverage ≥ 80 % |
| 4 | Split PE conductor | Class 5 copper, green-yellow insulation, laid in the outer interstices between the power cores |
| 5 | Optical element | 12 single-mode G.652.D fibres in a compression-resistant loose tube |
| 6 | Filler and binder tape | Rubber or compound filler with polyester binder tape |
| 7 | Inner sheath | Rubber compound, extruded over the stranded core |
| 8 | Tensile support braid | Aramid yarn braid between inner and outer sheath; carries the axial load |
| 9 | Outer sheath | Polychloroprene (CR) rubber, type 5GM5 |

The drawing shows size 3×95+3×50/3E+12FO. Other sizes have the same construction with scaled dimensions; the layout of every size is checked for non-overlap of all elements.


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### Construction details

| | |
|---|---|
| **Conductor** | Tinned annealed fine-wire copper, class 5 to DIN VDE 0295 / IEC 60228 |
| **Insulation** | EPR rubber, type 3GI3 (90 °C), maximum conductor temperature 90 °C |
| **Core screen** | Semi-conductive layers extruded with the insulation; tinned copper-wire braid screen |
| **Core identification** | Power cores brown, black, grey; protective conductors green-yellow |
| **Stranding** | Power cores, split PE conductors and auxiliary elements stranded together with a short lay length |
| **Inner sheath** | Rubber compound; thickness about 1.0 mm at this size |
| **Tensile support braid** | Aramid yarn braid, 1.42 mm thick, between inner and outer sheath |
| **Outer sheath** | Polychloroprene (CR) rubber, type 5GM5; thickness about 2.7 mm at this size |

## 03 Electrical, Thermal and Mechanical Characteristics

### Electrical data

| | |
|---|---|
| **Rated voltage $U_0/U$** | 18/30 kV AC |
| **Test voltage** | 43 kV AC, 5 min |
| **Maximum operating voltage, three-phase** | 36 kV |
| **Maximum operating voltage, DC (core-earth / core-core)** | 27/54 kV |
| **Current-carrying capacity** | Design values by the method of DIN VDE 0298-4, free air, 30 °C ambient |
| **Conductor resistance** | Maximum at 20 °C, class 5, tinned |

### Thermal and mechanical data

| | |
|---|---|
| **Maximum conductor temperature** | +90 °C |
| **Maximum temperature at short circuit** | +250 °C (5 s maximum) |
| **Ambient temperature, fixed installation** | −40 °C to +80 °C |
| **Ambient temperature, in motion** | −25 °C to +80 °C |
| **Minimum bending radius** | Fixed: 6 × D; trailing: 10 × D; on a cable reel: 12.5 × D |
| **Maximum tensile load** | 15 N/mm² on the copper cross-section plus the permissible load of the aramid support braid |
| **Flame propagation** | IEC 60332-1-2 / DIN EN 60332-1-2 |
| **Halogen-free** | No (CR rubber) |
| **Mineral oil resistance** | Resistant, DIN EN 60811-404 |
| **UV and ozone resistance** | Resistant |
| **Water** | Damp and wet areas, spray water |

## 04 Dimensions, Weights and Rated Data – 18/30 kV (7 sizes)

| Type designation cores × mm² | FeiChun article no. | Cond. Ø max mm | Outer Ø min mm | Outer Ø max mm | Bend radius fixed mm | Bend radius moving mm | Weight approx. kg/km | Copper kg/km | Max. pull N | $R_{20}$ max Ω/km | Rated current A | $I_k$ (1 s) kA |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| **3×35+3×25/3E+12FO** | FC-NTSC-0582-01 | 7.7 | 65.0 | 70.5 | 423 | 705 | 4,890 | 1,250 | 14,660 | 0.565 | 176 | 5.00 |
| **3×50+3×25/3E+12FO** | FC-NTSC-0582-02 | 9.2 | 68.0 | 74.0 | 444 | 740 | 5,760 | 1,680 | 16,410 | 0.393 | 220 | 7.15 |
| **3×70+3×35/3E+12FO** | FC-NTSC-0582-03 | 10.8 | 72.0 | 78.5 | 471 | 785 | 6,700 | 2,350 | 18,560 | 0.277 | 272 | 10.01 |
| **3×95+3×50/3E+12FO** | FC-NTSC-0582-04 | 12.6 | 79.0 | 86.0 | 516 | 860 | 8,200 | 3,220 | 21,060 | 0.210 | 329 | 13.59 |
| **3×120+3×70/3E+12FO** | FC-NTSC-0582-05 | 14.2 | 81.5 | 89.0 | 534 | 890 | 8,990 | 4,130 | 23,440 | 0.164 | 381 | 17.16 |
| **3×150+3×70/3E+12FO** | FC-NTSC-0582-06 | 15.8 | 85.5 | 93.0 | 558 | 930 | 10,580 | 4,990 | 26,180 | 0.132 | 438 | 21.45 |
| **3×185+3×95/3E+12FO** | FC-NTSC-0582-07 | 17.6 | 90.0 | 98.0 | 588 | 980 | 12,610 | 6,240 | 29,270 | 0.108 | 499 | 26.45 |

Current-carrying capacity: design values by the method of DIN VDE 0298-4, free air, 30 °C ambient; for other ambient temperatures use the factors below and the multi-core reduction factor already included in the table. Copper weight = 9.6 kg/(km·mm²) of copper cross-section (VDE copper index). Pull force = 15 N/mm² × total copper cross-section of the power cores plus the permissible load of the aramid braid. Diameters, dimensions and weights are nominal design values calibrated to published type tables; they vary within manufacturing tolerances. Confirm critical dimensions before dimensioning reels, glands or festoon systems. Other sizes and configurations are produced to


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order.

### Ambient temperature factors (conductor 90 °C)

| °C | 20 | 25 | 30 | 35 | 40 | 45 | 50 | 55 | 60 |
|---|---|---|---|---|---|---|---|---|---|
| Factor | 1.08 | 1.04 | 1.00 | 0.96 | 0.91 | 0.87 | 0.82 | 0.76 | 0.71 |

### Short-circuit current rating

$I_k$ = 0.143 kA/mm² × cross-section of the power core (conductor 90 °C → 250 °C). For another duration t: $I_{k,t} = I_{k,1s} / \sqrt{t}$ (0.1 s ≤ t ≤ 5 s).

## 05 Tensile Load, Reeling and Festoon Data

The values below support reel and festoon design: the permitted pull split into copper and braid parts, the free-hanging length (the length at which the cable's own weight reaches the rated pull, without a safety factor), the minimum reel core diameter and an indicative winding capacity for a reel with 2,500 mm flange diameter and 1,000 mm traverse width at 90 % fill. They are not a substitute for the reel manufacturer's calculation.

| Type designation cores × mm² | Pull, copper N | Dynamic pull N | Pull, aramid braid N | Total permitted pull N | Free-hanging length m (vertical) | Min. reel core Ø mm | Winding capacity m (reel 2,500 × 1,000) |
|---|---|---|---|---|---|---|---|
| 3×35+3×25/3E+12FO | 1,580 | 16,230 | 13,080 | 14,660 | 305 | 1,762 | 420 |
| 3×50+3×25/3E+12FO | 2,250 | 18,660 | 14,160 | 16,410 | 290 | 1,850 | 315 |
| 3×70+3×35/3E+12FO | 3,150 | 21,710 | 15,410 | 18,560 | 282 | 1,962 | 225 |
| 3×95+3×50/3E+12FO | 4,280 | 25,330 | 16,780 | 21,060 | 261 | 2,150 | 145 |
| 3×120+3×70/3E+12FO | 5,400 | 28,840 | 18,040 | 23,440 | 265 | 2,224 | 70 |
| 3×150+3×70/3E+12FO | 6,750 | 32,930 | 19,430 | 26,180 | 252 | 2,324 | – |
| 3×185+3×95/3E+12FO | 8,320 | 37,600 | 20,950 | 29,270 | 236 | 2,450 | – |

## 06 Voltage Drop, Losses and Short-Circuit Data

Voltage drop per 100 m of cable at rated current with the conductor at 90 °C, cos φ = 0.8 and reactance 0.10 Ω/km (three-phase). The percentage refers to a system voltage of 30,000 V. Loss is the total I²R loss of the loaded cores per 100 m. The short-circuit columns give the permitted current for four durations.

| Type designation cores × mm² | Rated current A | R at 90 °C Ω/km | Voltage drop V / 100 m | Voltage drop % of 30,000 V | Loss kW / 100 m | $I_k$ 0.1 s kA | $I_k$ 0.5 s kA | $I_k$ 1 s kA | $I_k$ 3 s kA |
|---|---|---|---|---|---|---|---|---|---|
| 3×35+3×25/3E+12FO | 176 | 0.720 | 19.40 | 0.06 | 6.69 | 15.83 | 7.08 | 5.00 | 2.89 |
| 3×50+3×25/3E+12FO | 220 | 0.501 | 17.56 | 0.06 | 7.28 | 22.61 | 10.11 | 7.15 | 4.13 |
| 3×70+3×35/3E+12FO | 272 | 0.353 | 16.14 | 0.05 | 7.84 | 31.65 | 14.16 | 10.01 | 5.78 |
| 3×95+3×50/3E+12FO | 329 | 0.268 | 15.63 | 0.05 | 8.70 | 42.96 | 19.21 | 13.59 | 7.84 |
| 3×120+3×70/3E+12FO | 381 | 0.209 | 15.00 | 0.05 | 9.11 | 54.26 | 24.27 | 17.16 | 9.91 |
| 3×150+3×70/3E+12FO | 438 | 0.168 | 14.77 | 0.05 | 9.69 | 67.83 | 30.33 | 21.45 | 12.38 |
| 3×185+3×95/3E+12FO | 499 | 0.138 | 14.71 | 0.05 | 10.29 | 83.66 | 37.41 | 26.45 | 15.27 |

## 07 Selection Guide and Sizing Aid

(N)TSCGEWöu-F-HT 3×+3E+12FO covers 7 sizes. The smallest, 3×35+3×25/3E+12FO, has an outer diameter of up to 70.5 mm and weighs about 4,890 kg/km; the largest, 3×185+3×95/3E+12FO, has an outer diameter of up to 98.0 mm and weighs about 12,610 kg/km, 2.6 times as much. Across the range the rated current rises from 176 A to 499 A at 30 °C and the fixed bending radius from 423 mm to 588 mm.

**Example 1.** A circuit draws 183 A continuously at 40 °C ambient temperature, in a group of two cables. Temperature factor 0.91, grouping factor 0.80: required table current = 183 / (0.91 × 0.80) = 251 A. The smallest suitable size is 3×70+3×35/3E+12FO with 272 A.

**Example 2.** A circuit draws 336 A continuously at 35 °C ambient temperature, on its own. Temperature factor 0.96: required table current = 336 / (0.96) = 351 A. The smallest suitable size is 3×120+3×70/3E+12FO with 381 A.


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## 08 Engineering Profile by Size

Every size of (N)TSCGEWöu-F-HT 3×+3E+12FO with the dimensions that decide how it behaves in a circuit: layers, weight, copper share, heat, voltage drop, bending, termination and pull.

**3×35+3×25/3E+12FO.** This size has with a conductor of Ø 7.6 mm under semi-conductive layers and EPR insulation (core Ø 28.2 mm) and 1.0 mm inner and 0.8 mm outer sheath; outer diameter 65.0–70.5 mm, weight about 4,890 kg/km of which copper 1,250 kg/km (26 %). Rated current 176 A at 30 °C; at that load the voltage drop is 19.40 V per 100 m (0.06 % of 30,000 V) and the loss 6.69 kW per 100 m. Bending radius 423 mm fixed, 705 mm moving; gland M90, lug bolt M8. Short-circuit rating 5.00 kA for 1 s; permitted pull 14,660 N, free-hanging length 305 m.

**3×50+3×25/3E+12FO.** This size has with a conductor of Ø 9.1 mm under semi-conductive layers and EPR insulation (core Ø 29.7 mm) and 1.0 mm inner and 0.8 mm outer sheath; outer diameter 68.0–74.0 mm, weight about 5,760 kg/km of which copper 1,680 kg/km (29 %). Rated current 220 A at 30 °C; at that load the voltage drop is 17.56 V per 100 m (0.06 % of 30,000 V) and the loss 7.28 kW per 100 m. Bending radius 444 mm fixed, 740 mm moving; gland M100, lug bolt M10. Short-circuit rating 7.15 kA for 1 s; permitted pull 16,410 N, free-hanging length 290 m.

**3×70+3×35/3E+12FO.** This size has with a conductor of Ø 10.8 mm under semi-conductive layers and EPR insulation (core Ø 31.4 mm) and 1.0 mm inner and 1.2 mm outer sheath; outer diameter 72.0–78.5 mm, weight about 6,700 kg/km of which copper 2,350 kg/km (35 %). Rated current 272 A at 30 °C; at that load the voltage drop is 16.14 V per 100 m (0.05 % of 30,000 V) and the loss 7.84 kW per 100 m. Bending radius 471 mm fixed, 785 mm moving; gland M100, lug bolt M10. Short-circuit rating 10.01 kA for 1 s; permitted pull 18,560 N, free-hanging length 282 m.

**3×95+3×50/3E+12FO.** This size has with a conductor of Ø 12.6 mm under semi-conductive layers and EPR insulation (core Ø 33.2 mm) and 1.0 mm inner and 2.7 mm outer sheath; outer diameter 79.0–86.0 mm, weight about 8,200 kg/km of which copper 3,220 kg/km (39 %). Rated current 329 A at 30 °C; at that load the voltage drop is 15.63 V per 100 m (0.05 % of 30,000 V) and the loss 8.70 kW per 100 m. Bending radius 516 mm fixed, 860 mm moving; gland special, lug bolt M12. Short-circuit rating 13.59 kA for 1 s; permitted pull 21,060 N, free-hanging length 261 m.

**3×120+3×70/3E+12FO.** This size has with a conductor of Ø 14.1 mm under semi-conductive layers and EPR insulation (core Ø 34.7 mm) and 1.0 mm inner and 2.5 mm outer sheath; outer diameter 81.5–89.0 mm, weight about 8,990 kg/km of which copper 4,130 kg/km (46 %). Rated current 381 A at 30 °C; at that load the voltage drop is 15.00 V per 100 m (0.05 % of 30,000 V) and the loss 9.11 kW per 100 m. Bending radius 534 mm fixed, 890 mm moving; gland special, lug bolt M12. Short-circuit rating 17.16 kA for 1 s; permitted pull 23,440 N, free-hanging length 265 m.

**3×150+3×70/3E+12FO.** This size has with a conductor of Ø 15.8 mm under semi-conductive layers and EPR insulation (core Ø 36.4 mm) and 1.0 mm inner and 2.7 mm outer sheath; outer diameter 85.5–93.0 mm, weight about 10,580 kg/km of which copper 4,990 kg/km (47 %). Rated current 438 A at 30 °C; at that load the voltage drop is 14.77 V per 100 m (0.05 % of 30,000 V) and the loss 9.69 kW per 100 m. Bending radius 558 mm fixed, 930 mm moving; gland special, lug bolt M12. Short-circuit rating 21.45 kA for 1 s; permitted pull 26,180 N, free-hanging length 252 m.

**3×185+3×95/3E+12FO.** This size has with a conductor of Ø 17.5 mm under semi-conductive layers and EPR insulation (core Ø 38.1 mm) and 1.0 mm inner and 3.0 mm outer sheath; outer diameter 90.0–98.0 mm, weight about 12,610 kg/km of which copper 6,240 kg/km (49 %). Rated current 499 A at 30 °C; at that load the voltage drop is 14.71 V per 100 m (0.05 % of 30,000 V) and the loss 10.29 kW per 100 m. Bending radius 588 mm fixed, 980 mm moving; gland special, lug bolt M16. Short-circuit rating 26.45 kA for 1 s; permitted pull 29,270 N, free-hanging length 236 m.

Averaged over all sizes copper makes up 41 % of the cable weight; the share rises from 26 % at 3×35+3×25/3E+12FO to 49 % at 3×185+3×95/3E+12FO, which is why the larger sizes are costed mostly on the copper market price.


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## 09 Construction Dimensions by Size

Wall thicknesses and diameters of the layers at each size, taken from the validated cross-section layout; the overall diameter in section 04 is the sum of these layers within tolerance. The insulation wall follows the voltage class 18/30 kV.

| Type designation cores × mm² | Conductor Ø mm | Core Ø over insulation, mm | Insulation wall mm | Laid-up core Ø mm | Inner sheath mm | Outer sheath mm | Screen + braid mm | Sheath share of Ø, % |
|---|---|---|---|---|---|---|---|---|
| **3×35+3×25/3E+12FO** | 7.63 | 28.23 | semi-cond. + EPR | 61.4 | 1.00 | 0.80 | 1.29 | 9 |
| **3×50+3×25/3E+12FO** | 9.12 | 29.72 | semi-cond. + EPR | 64.6 | 1.00 | 0.80 | 1.33 | 9 |
| **3×70+3×35/3E+12FO** | 10.79 | 31.39 | semi-cond. + EPR | 68.2 | 1.00 | 1.20 | 1.37 | 9 |
| **3×95+3×50/3E+12FO** | 12.57 | 33.17 | semi-cond. + EPR | 72.1 | 1.00 | 2.72 | 1.42 | 12 |
| **3×120+3×70/3E+12FO** | 14.13 | 34.73 | semi-cond. + EPR | 75.4 | 1.00 | 2.45 | 1.46 | 12 |
| **3×150+3×70/3E+12FO** | 15.80 | 36.40 | semi-cond. + EPR | 79.0 | 1.00 | 2.72 | 1.50 | 12 |
| **3×185+3×95/3E+12FO** | 17.55 | 38.15 | semi-cond. + EPR | 82.8 | 1.00 | 2.99 | 1.54 | 12 |

## 10 Termination Planning (indicative)

| Type designation cores × mm² | Outer Ø or W × H mm | Cable gland thread | Lug / ferrule bolt | Strip length mm | Straight length behind gland, mm |
|---|---|---|---|---|---|
| **3×35+3×25/3E+12FO** | 70.5 | M90 | M8 | 16 | 210 |
| **3×50+3×25/3E+12FO** | 74.0 | M100 | M10 | 19 | 220 |
| **3×70+3×35/3E+12FO** | 78.5 | M100 | M10 | 26 | 235 |
| **3×95+3×50/3E+12FO** | 86.0 | special | M12 | 31 | 260 |
| **3×120+3×70/3E+12FO** | 89.0 | special | M12 | 35 | 265 |
| **3×150+3×70/3E+12FO** | 93.0 | special | M12 | 41 | 280 |
| **3×185+3×95/3E+12FO** | 98.0 | special | M16 | 47 | 295 |

Gland threads, lug bolts and strip lengths are planning guides computed from the dimensions above; confirm them with the accessory manufacturer.

## 11 Comparison with Related Variants at Size 3×95+3×50/3E+12FO

| Variant | Differs in | Outer Ø / H mm | Weight kg/km | Pull N | Current A |
|---|---|---|---|---|---|
| **This datasheet**<br>(N)TSCGEWöu-F-HT 3×+3E+12FO 18/30 kV | – | 86.0 | 8,200 | 21,060 | 329 |
| (N)TSCGEWöu-C-HT 3×+3E+2×1.5 18/30 kV<br>3×95+3×50/3E+2×1.5 | core configuration | 86.0 (+0%) | 8,220 (+0%) | 21,060 (+0%) | 329 (+0%) |
| (N)TSCGEWöu-P-HT 3×+3E+2×2.5 18/30 kV<br>3×95+3×50/3E+2×2.5 | core configuration | 86.0 (+0%) | 8,240 (+0%) | 21,060 (+0%) | 329 (+0%) |
| (N)TSCGEWöu-F-HT 3×+3E+12FO 18/30 kV<br>3×95+3×50/3E+12FO | tinned vs bare copper | 86.0 (+0%) | 8,200 (+0%) | 21,060 (+0%) | 332 (+1%) |
| (N)TSCGEWöu-F 3×+3E+12FO 18/30 kV<br>3×95+3×50/3E+12FO | tensile braid | 82.5 (-4%) | 7,780 (-5%) | 4,280 (-80%) | 329 (+0%) |
| R(N)TSCGEWöu-F-HT 3×+3E+12FO 18/30 kV<br>3×95+3×50/3E+12FO | reeling design | 86.0 (+0%) | 8,200 (+0%) | 21,060 (+0%) | 329 (+0%) |
| (N)TSCGEWöu-F-HT 3×+3E+12FO 12/20 kV<br>3×95+3×50/3E+12FO | voltage class | 74.0 (-14%) | 6,880 (-16%) | 17,330 (-18%) | 317 (-4%) |
| (N)TSCGEWöu-HT 3×+3E 18/30 kV<br>3×95+3×50/3E | core configuration | 86.0 (+0%) | 8,190 (-0%) | 21,060 (+0%) | 329 (+0%) |
| (N)TSCGEWöu-F-HT 3×+3E+12FO 8.7/15 kV<br>3×95+3×50/3E+12FO | voltage class | 69.0 (-20%) | 6,400 (-22%) | 15,960 (-24%) | 308 (-6%) |


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Percentages show the change against this datasheet; where a variant does not offer the exact size, the nearest listed size is used.

## 12 Standards and Testing

| Standard | Scope |
|---|---|
| **DIN VDE 0250-813** | Trailing cable (N)TSCGEWöu, 3.6/6 kV to 18/30 kV |
| **DIN VDE 0295 / IEC 60228** | Conductors, class 5 |
| **DIN VDE 0207-20 / -21** | Rubber insulation and sheath compounds |
| **DIN VDE 0298-3 / -4** | Application and current-carrying capacity |
| **DIN EN 60332-1-2 / IEC 60332-1-2** | Flame propagation |
| **IEC 60502-2 (reference)** | Partial-discharge and voltage testing practice for screened MV cores |

### Routine and type tests

- AC voltage test on every drum length (routine test): 43 kV, 5 min
- Partial-discharge test of the screened power cores
- Conductor resistance and checks of dimensions, insulation thickness and sheath thickness
- Continuity of conductors and protective earth
- Flame propagation test (IEC 60332-1-2) and mineral-oil resistance on type-test samples
- Tensile test of the finished cable and inspection of the aramid braid coverage (type test)

**Test documentation:** every delivery is accompanied by a test certificate from FeiChun’s own laboratory. Third-party witnessed tests can be arranged at the buyer’s cost.

The design follows DIN VDE 0250-813. This datasheet does not claim the VDE approval mark; mark or approval certificates, where required for a project, are arranged on request and apply only to the type tested.

## 13 Installation, Marking and Delivery

### Installation guidance

- Terminate the core screens with MV accessories rated for the voltage class and ground the screens at both ends.
- Use a reel core diameter of at least 2 × the reeling bending radius; wind in orderly layers without cross-over.
- Avoid torsion above the limit agreed with FeiChun for the reel design; release twist before respooling.
- Connect all three split PE conductors at both ends.
- Lay drag cables on a prepared surface and protect them against vehicle crossings with cable ramps.
- Carry out a voltage test of the installed cable after termination, with the test voltage in the table of section 03.

### Sheath marking

FEICHUN (N)TSCGEWöu-F-HT [cross-section] 18/30 kV [year] [serial no.] [metre mark]

### Packing and delivery

| | |
|---|---|
| **Drum** | Steel or fumigated wooden drums; cable ends sealed with heat-shrink caps |
| **Delivery length** | As ordered, in one continuous length without joints |
| **Lead time** | 2–3 weeks after technical approval |
| **Warranty** | At least 3 years against manufacturing defects |
| **Drum label** | Type, cross-section, length, gross/net weight, batch no., drum no. |

### Ordering information

**Order example: (N)TSCGEWöu-F-HT 3×95+3×50/3E+12FO 18/30 kV** – 500 m on one drum. When requesting a quotation, state the cable type, configuration, cross-section, voltage, conductor (tinned), length per piece, required standards and installation conditions.

## 14 Certification and Quality

All cable is subject to FeiChun’s quality control, with routine testing over 100 % of the delivered length. Declarations of conformity, type-test reports and third-party tests (for example for a mine, a tunnel or a rail project) are provided per project requirement; copies of the records are available on request. FeiChun holds CE, EAC and UKCA documentation for certain product groups. Whether a certificate covers this specific construction must be confirmed with FeiChun before it is quoted in a tender.

VDE, mine-specific (for example coal-mine safety marks, MSHA) and ATEX / IECEx approvals are not implied by this datasheet. They depend on the project, the machine and the country and are arranged with the end user.


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## 15 Related Datasheets and Frequently Asked Questions

Variants of this cable with a different configuration, conductor, temperature grade, screen or voltage. All datasheets are PDF files.

- (N)TSCGEWöu-C-HT 3×+3E+2×1.5 18/30 kV – core configuration, CR rubber, tinned
- (N)TSCGEWöu-P-HT 3×+3E+2×2.5 18/30 kV – core configuration, CR rubber, tinned
- (N)TSCGEWöu-F-HT 3×+3E+12FO 18/30 kV – tinned vs bare copper, CR rubber
- (N)TSCGEWöu-F 3×+3E+12FO 18/30 kV – tensile braid, CR rubber, tinned
- R(N)TSCGEWöu-F-HT 3×+3E+12FO 18/30 kV – reeling design, CR rubber, tinned
- (N)TSCGEWöu-F-HT 3×+3E+12FO 12/20 kV – voltage class, CR rubber, tinned
- (N)TSCGEWöu-HT 3×+3E 18/30 kV – core configuration, CR rubber, tinned
- (N)TSCGEWöu-F-HT 3×+3E+12FO 8.7/15 kV – voltage class, CR rubber, tinned

Overview of all (N)TSCGEWöu datasheets: (N)TSCGEWöu Medium-Voltage Trailing Cables

### Frequently asked questions

**What does 3×50+3×25/3E mean?**

Three power cores of 50 mm² and three protective (PE) conductors with a total cross-section of 25 mm² (the /3 divides it into three conductors), designated E.

**What is the difference between (N)TSCGEWöu and R(N)TSCGEWöu?**

The R version is designed for reeling duty with a lighter, more flexible core and a smaller permitted bending radius on the reel; the unprefixed version is the drag-cable design.

**What sizes are available for (N)TSCGEWöu-F-HT 3×+3E+12FO?**

7 sizes from 35 to 185 mm². The outer dimension of the largest size, 3×185+3×95/3E+12FO, is 98.0 mm and the weight is about 12,610 kg/km.

**What current can 3×95+3×50/3E+12FO carry?**

329 A in free air at 30 °C ambient, with the conductor at 90 °C. Other temperatures and grouping change the value; use the factors in section 04.

## 16 Trademark Notice and Intellectual Property

Cable type designations such as (N)TSCGEWöu-F-HT are standardised, descriptive designations defined in DIN VDE and EN standards; they are used to state which standard this product is designed to. References to other manufacturers' trade names, where made, serve only for technical comparison; FeiChun Cables is not affiliated with them.

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