HIGH-FLEX MV REELING CABLE · PORT CRANES | 3-IN-1 · POWER · CONTROL · FIBRE | 18/30 kV | 8 sizes | PCP rubber | 6E9/6G50

FC-PMR (N)TSCGEWÖU-PFH

18/30 kV

3-in-1 MV Power, Pilot and Fibre-Optic Reeling Cable 18/30 kV – 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm² + hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres, PCP (polychloroprene) rubber sheath 5GM5. Complete technical data sheet: construction, dimensions, weights, current ratings, standards and installation guidance for 8 sizes.

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01 Application and Product Overview

FC-PMR (N)TSCGEWÖU-PFH is a high-flex medium-voltage reeling cable rated 18/30 kV for ship-to-shore cranes, rail-mounted gantry cranes and electrified port equipment, with the configuration 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm² + hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres. Each power core has a class 5 copper conductor, semi-conductive layers, EPR insulation 8.0 mm thick and its own tinned-copper braid screen; inner and outer sheaths are polychloroprene (PCP/CR) rubber compound 5GM5 to DIN VDE 0207-21, flame-retardant, resistant to oil, weather and ozone. Power cores from 50 – 300 mm².

Typical applications

- Medium-voltage supply of ship-to-shore (STS) cranes and rail-mounted gantry cranes through motor-driven cable reels
- Cranes that need both long single-mode links to the terminal and short multimode links on board through one reel
- Shore connections and mobile equipment powered from the terminal MV network
- Stackers, reclaimers, ship loaders and open-cast mining machines travelling on rails with a cable reel
- Outdoor operation with seawater spray, salt mist, UV radiation and ozone
- MV-supplied cranes that use ground-check or pilot-wire protection

Design

Three screened power cores and three split PE conductors with two 2.5 mm² pilot cores for earth-continuity monitoring and protective interlocks of the MV supply. This is a 3-in-1 design in the DIN VDE 0250 reeling-cable tradition: power cores, pilot cores and optical fibres share one sheath, so one reel, one slip-ring/rotary-joint assembly and one cable route replace three separate cables. The cable contains one optical element (hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres). The hybrid element carries single-mode fibres for long-distance links and OM2 multimode fibres for short local links in the same cable, so both new and existing transceivers on the crane can be served from one reel.

8 sizes	18/30 kV	+90 °C	PCP rubber
Cross-section 50 – 300 mm²	Rated voltage U_0/U	Maximum conductor temperature	Sheath: PCP rubber

Key features

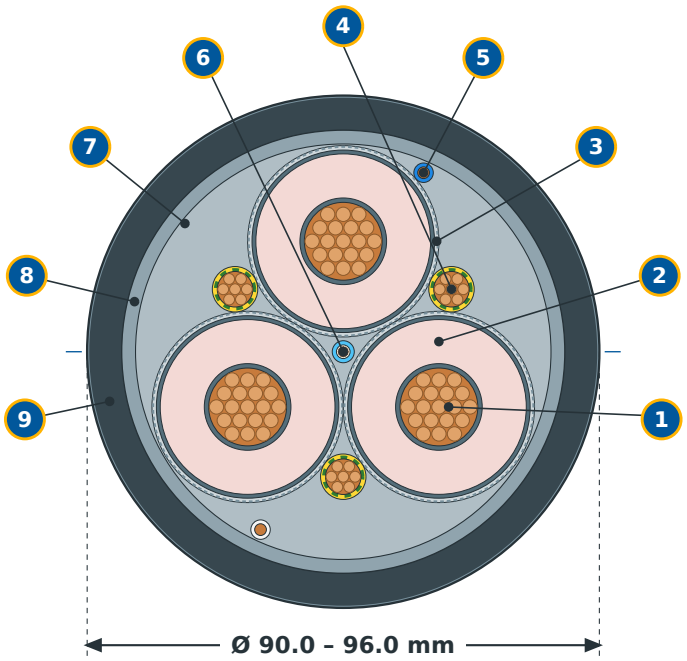
- Fine-wire class 5 copper conductors and a very short core lay length for repeated reeling
- 3-in-1 design: power, pilot and hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres in a crush-resistant loose-tube element on the cable axis
- Three split PE conductors in the interstices keep the cross-section round and balanced
- Designed for 20 N/mm² continuous tensile load (on the total copper cross-section of the power cores)
- PCP rubber sheath with proven weather, ozone and oil resistance
- PCP rubber sheath 5GM5 in the DIN VDE 0250 (N)SHTÖU / (N)TSCGEWÖU tradition
- Flame retardant to IEC 60332-1-2

02 Construction

FEICHUN · CROSS-SECTION A-A · 18/30 kV

FC-PMR (N)TSCGEWÖU-PFH

Sample size 3×120+3G25+2×2.5+6E9/6G50 · Rev 0 · Illustrative, not to scale



No.	Component	Material
1	Conductor	Bare annealed fine-wire copper, class 5 to IEC 60228 (tinned on request)
2	Semi-conductive layers and insulation	Inner and outer semi-conductive compound with EPR insulation, extruded in one pass
3	Core screen	Tinned-copper wire braid, coverage ≥ 80 %
4	Split PE conductor	Class 5 copper, green-yellow insulation, laid in the interstices between the power cores
5	Pilot cores	Class 5 copper, blue and white insulation
6	Optical element	Hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres; gel-filled loose tube, aramid strength members
7	Filler and binder tape	Halogen-free compound, polyester tape
8	Inner sheath	Halogen-free polymer compound
9	Outer sheath	Polychloroprene (PCP/CR) rubber compound 5GM5 to DIN VDE 0207-21, flame-retardant, resistant to oil, weather and ozone

The drawing shows size 3×120+3G25+2×2.5+6E9/6G50. Other sizes have the same construction with scaled dimensions.

Construction details

Conductor	Bare annealed fine-wire copper; tinned on request, class 5 to DIN EN 60228 / IEC 60228 / VDE 0295
Insulation	Halogen-free EPR/HEPR rubber to IEC 60502-2, maximum conductor temperature 90 °C
Core screen	Semi-conductive layers extruded together with the EPR insulation; tinned-copper wire braid screen, coverage ≥ 80 %
Core identification	Power cores brown, black, grey to DIN VDE 0298-300
Protective conductor	Three PE conductors (3G), green-yellow, 25 mm² each, laid in the interstices between the power cores
Pilot cores	Two pilot cores 2 × 2.5 mm² (blue, white) laid in the free space between the power cores
Optical element	One element: hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres, located at the centre of the cable
Stranding	Power cores, split PE conductors and control or optical elements are stranded together with a very short lay length
Inner sheath	Halogen-free polymer compound, extruded tightly over the stranded cores
Outer sheath	Polychloroprene (PCP/CR) rubber compound 5GM5 to DIN VDE 0207-21, flame-retardant, resistant to oil, weather and ozone

Optical fibre data

Fibre type	6 × single-mode E9/125 µm G.652.D plus 6 × multimode G50/125 µm OM2 in one element
Attenuation, cabled	SM: ≤ 0.40 dB/km at 1310 nm, ≤ 0.30 dB/km at 1550 nm; OM2: ≤ 3.0 dB/km at 850 nm, ≤ 1.0 dB/km at 1300 nm
Modal bandwidth (OM2)	≥ 500 MHz·km at 850 nm and 1300 nm
Typical link reach	SM fibres for long links to the terminal operating system; OM2 fibres for short links to on-board PLC and camera converters
Optical element	Gel-filled loose tube with aramid strength members and a crush-resistant TPU element sheath, placed on the cable axis where bending strain is lowest
Fibre colours	IEC 60304 / DIN VDE 0888 colour sequence; tube and element marked for identification
Fibre strain, reeling	≤ 0.25 % at the rated tensile load of the cable
Optical test	Attenuation of every fibre measured by OTDR after cabling; values recorded in the test certificate

Sheath material

The polychloroprene (PCP/CR) rubber outer sheath, compound type 5GM5 to DIN VDE 0207-21, is the classic sheath of DIN VDE 0250 reeling and trailing cables of the (N)SHTÖU and (N)TSCGEWÖU type. It is heavy-duty, flame-retardant and highly resistant to weather, ozone, UV radiation and mineral oil, and keeps its elasticity on the reel down to −25 °C in motion. Polychloroprene contains halogen; where halogen-free cables are specified, select the HFFR rubber or PUR version of the same construction.

03 Electrical, Thermal and Mechanical Characteristics

Electrical data

Rated voltage U_0/U	18/30 kV AC
Test voltage	45 kV AC, 5 min
Maximum operating voltage, DC	27/54 kV
Current-carrying capacity	To DIN VDE 0298-4 at 30 °C ambient; the table gives rated design values
Conductor resistance	Maximum at 20 °C, class 5 to IEC 60228

Thermal and mechanical data

Maximum conductor temperature	+90 °C
Maximum temperature at short circuit	+250 °C
Ambient temperature, fixed installation	−40 °C to +90 °C
Ambient temperature, in motion	−25 °C to +90 °C
Minimum bending radius	6 × D fixed; 12.5 × D on a cable reel
Maximum tensile load	20 N/mm² continuous, on the total copper cross-section of the power cores
Maximum torsional load	To be agreed with FeiChun for the specific reel design
Maximum travelling speed	60 m/min on a cable reel; higher speeds on request
Flame propagation	IEC 60332-1-2 / DIN EN 60332-1-2
Halogen-free	No (PCP rubber sheath)
UV and ozone resistance	Resistant
Mineral oil resistance	Resistant, IEC 60811-404
Optical element, temperature in operation	−40 °C to +70 °C

Sheath material comparison

Property	PUR	PUR low-temp	CSP rubber	CPE rubber	PCP rubber	HFFR rubber
Abrasion resistance	Excellent	Excellent	Good	Good	**Very good**	Good
Cut and tear resistance	Excellent	Excellent	Good	Good	**Very good**	Good
Mineral oil resistance	Very good	Very good	Very good	Very good	**Very good**	Good
Weather, UV and ozone resistance	Very good	Very good	Excellent	Very good	**Excellent**	Very good
Cold flexibility (moving)	−30 °C	−40 °C	−30 °C	−30 °C	**−25 °C**	−25 °C
Halogen-free (IEC 60754-1/-2)	Yes	Yes	No	No	**No**	Yes

The column of the sheath used in this cable is highlighted. Ratings are qualitative; ask FeiChun for test data on a specific requirement.

04 Dimensions, Weights and Rated Data – 18/30 kV (8 sizes)

Type designation cores × mm²	FeiChun article no.	Conductor Ø max mm	Outer Ø min mm	Outer Ø max mm	Min. bend radius mm	Weight approx. kg/km	Max. pull force N	R_{20} max Ω/km	Rated current A	I_k (1 s) kA
3×50+3G10+2×2.5+6E9/6G50	FC-MV406-001	9.6	78.5	83.0	1,038	7,640	3,000	0.386	186	7.15
3×70+3G16+2×2.5+6E9/6G50	FC-MV406-002	11.1	82.5	87.5	1,094	8,840	4,200	0.272	230	10.01
3×95+3G16+2×2.5+6E9/6G50	FC-MV406-003	12.6	86.5	92.0	1,150	10,080	5,700	0.206	278	13.59
3×120+3G25+2×2.5+6E9/6G50	FC-MV406-004	14.8	90.0	96.0	1,200	11,490	7,200	0.161	322	17.16
3×150+3G25+2×2.5+6E9/6G50	FC-MV406-005	16.0	94.0	100.0	1,250	12,860	9,000	0.129	370	21.45
3×185+3G35+2×2.5+6E9/6G50	FC-MV406-006	17.7	98.5	104.5	1,306	14,640	11,100	0.106	422	26.45
3×240+3G50+2×2.5+6E9/6G50	FC-MV406-007	20.2	104.0	110.5	1,382	17,350	14,400	0.0801	497	34.32
3×300+3G50+2×2.5+6E9/6G50	FC-MV406-008	22.4	110.0	116.5	1,456	19,820	18,000	0.0641	571	42.90

Current-carrying capacity: rated design values to DIN VDE 0298-4 for flexible cables, free air, 30 °C ambient; for other ambient temperatures, grouping or layered winding on a reel, apply the factors below. Pull force = 20 N/mm² × total copper cross-section of the power cores. Diameters, dimensions and weights are nominal design values and vary within manufacturing tolerances; confirm critical dimensions before dimensioning reels, guides or festoon systems. Other sizes and configurations are produced to order.

Ambient temperature factors (conductor 90 °C)

°C	20	25	30	35	40	45	50
Factor	1.08	1.04	1.00	0.96	0.91	0.87	0.82

Short-circuit current rating

I_k = 0.143 kA/mm² × cross-section of the power core (conductor 90 °C → 250 °C). For another short-circuit duration t: $I_{k,t} = I_{k,1s} / \sqrt{t}$ (0.1 s ≤ t ≤ 5 s).

Derating on a cable reel (DIN VDE 0298-4)

1 layer: 0.80 · 2 layers: 0.61 · 3 layers: 0.49 · 4 layers: 0.41. Permissible current = table current × layer factor × temperature factor.

05 Reeling Performance and Reel Design Data

The values below support the dimensioning of the cable reel: minimum reel core diameter, copper weight for earthing and loop-resistance calculations, cable weight, and the rated current for the number of layers wound on the reel.

Type designation cores × mm²	Outer Ø max mm	Min. bend radius on reel, mm	Min. reel core Ø mm	Copper weight kg/km	Cable weight kg/100 m	Current, 1 layer A	2 layers A	3 layers A	4 layers A
3×50+3G10+2×2.5+6E9/6G50	83.0	1,038	2,076	2,320	764.0	149	113	91	76
3×70+3G16+2×2.5+6E9/6G50	87.5	1,094	2,188	3,060	884.0	184	140	113	94
3×95+3G16+2×2.5+6E9/6G50	92.0	1,150	2,300	3,760	1,008.0	222	170	136	114
3×120+3G25+2×2.5+6E9/6G50	96.0	1,200	2,400	4,710	1,149.0	258	196	158	132
3×150+3G25+2×2.5+6E9/6G50	100.0	1,250	2,500	5,550	1,286.0	296	226	181	152
3×185+3G35+2×2.5+6E9/6G50	104.5	1,306	2,612	6,790	1,464.0	338	257	207	173
3×240+3G50+2×2.5+6E9/6G50	110.5	1,382	2,764	8,710	1,735.0	398	303	244	204
3×300+3G50+2×2.5+6E9/6G50	116.5	1,456	2,912	10,370	1,982.0	457	348	280	234

Reel design guidance

- Minimum reel core diameter = 2 × minimum bending radius = 25 × D (outer diameter D).
- Spring reels suit short travel and low tensile load; motor-driven reels with torque control keep the cable under constant, low tension.
- Fit a guide or level-wind that keeps the cable parallel to the reel axis to prevent crossing turns.
- Rated current falls with the number of layers on the reel because heat is not dissipated; see the layer factors below.

06 Selection Guide and Sizing Aid

FC-PMR (N)TSCGEWÖU-PFH covers 8 sizes. The smallest, 3×50+3G10+2×2.5+6E9/6G50, has an outer diameter of up to 83.0 mm and weighs about 7,640 kg/km; the largest, 3×300+3G50+2×2.5+6E9/6G50, has an outer diameter of up to 116.5 mm and weighs about 19,820 kg/km, 2.6 times as much. Across the range the rated current in free air rises from 186 A to 571 A at 30 °C, and the minimum bending radius from 1,038 mm to 1,456 mm.

Example 1. A drive draws 142 A continuously, the cable is wound in 2 layers on the reel and the ambient temperature is 40 °C. Required table current = 142 / (0.61 × 0.91) = 256 A. The smallest suitable size is 3×95+3G16+2×2.5+6E9/6G50 with 278 A.

Example 2. A drive draws 298 A continuously, the cable is wound in 1 layer on the reel and the ambient temperature is 35 °C. Required table current = 298 / (0.80 × 0.96) = 389 A. The smallest suitable size is 3×185+3G35+2×2.5+6E9/6G50 with 422 A.

Type designation cores × mm²	Apparent power at 30 kV MVA (1 layer)	Winding capacity m
3×50+3G10+2×2.5+6E9/6G50	7.73	150
3×70+3G16+2×2.5+6E9/6G50	9.56	70
3×95+3G16+2×2.5+6E9/6G50	11.56	70
3×120+3G25+2×2.5+6E9/6G50	13.39	–
3×150+3G25+2×2.5+6E9/6G50	15.38	–
3×185+3G35+2×2.5+6E9/6G50	17.54	–
3×240+3G50+2×2.5+6E9/6G50	20.66	–
3×300+3G50+2×2.5+6E9/6G50	23.74	–

Apparent power S = √3 × U × I × 0.80 (one layer on the reel, 30 °C). Winding capacity is an indicative value for a reel with 2,500 mm flange diameter, 1,000 mm traverse width, core diameter equal to the minimum reel core diameter and 90 % fill; it is not a substitute for the reel

manufacturer’s calculation.

07 Standards and Testing

Standard	Scope
DIN EN 60228 / IEC 60228 / VDE 0295	Conductors, class 5
IEC 60502-2	Power cables with extruded insulation, 6 kV to 30 kV
DIN VDE 0298-3	Application of cables – bending radii and tensile loads
DIN VDE 0298-4	Application of cables – current-carrying capacity
DIN EN 60332-1-2 / IEC 60332-1-2	Flame propagation, single cable
DIN VDE 0250-813	Reference construction of MV reeling cables
ITU-T G.652.D / IEC 60793-2-50	Single-mode optical fibres
IEC 60793-2-10	Multimode optical fibres (A1a OM2 / A1b OM1)
IEC 60794-1-21	Optical cables – mechanical test methods
DIN VDE 0207-21	Sheath compound 5GM5 (polychloroprene)
IEC 60811-404	Mineral oil immersion test

Routine and type tests

- AC voltage test on every reel length (routine test): 45 kV AC, 5 min
- Partial-discharge test of the MV power cores to IEC 60502-2
- Conductor resistance and checks of dimensions, insulation thickness and sheath thickness
- Continuity of conductors and protective earth
- Bending, tensile and reeling torsion tests (type test)
- Flame propagation (IEC 60332-1-2)
- Optical attenuation of every fibre by OTDR after cabling (routine test); reeling and torsion tests with optical monitoring (type test)

Test documentation: every delivery is accompanied by a test certificate from FeiChun’s own laboratory. Third-party witnessed tests can be arranged at the buyer’s cost.

08 Installation, Marking and Delivery

Installation guidance

- Use a spring-driven or motor-driven cable reel with a core diameter of at least twice the minimum bending radius (25 × D).
- Unwind from the shipping reel tangentially; never pull the cable over the flange of the drum, and avoid loops and kinks.
- Keep torsion within the permitted limit and tensile load within the value in the table.
- Guide the cable so that it is not run over by vehicles or crushed; inspect the sheath regularly.
- Connect all parts of the split PE conductor at both ends of the cable.
- Use terminations and joints that are approved for individually screened cores; do not cut back the semi-conductive layers unless instructed by the accessory manufacturer.

Sheath marking

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FEICHUN FC-PMR (N)TSCGEWÖU-PFH [cross-section] 18/30 kV [year] [serial no.] [metre mark]
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Packing and delivery

Reel	Steel or fumigated wooden reels; cable ends sealed with heat-shrink caps
Delivery length	As ordered, in one continuous length without joints
Lead time	2–3 weeks after technical approval
Warranty	1 year, covering failures not caused by human factors
Reel label	Type, cross-section, length, gross/net weight, batch no., reel no.

Ordering information

Field	Example	Meaning
Series code	FC-PMR (N)TSCGEWÖU-PFH	FeiChun series and sheath system
Core configuration	3×120+3G25+2×2.5+6E9/6G50	Number × cross-section (mm²) of the screened power cores, split PE conductors (G) and pilot or optical elements
Rated voltage	18/30 kV	U_0/U, AC
Length and packing	500 m, steel reel	Delivery length in one piece; reel type on request

Order example: FC-PMR (N)TSCGEWÖU-PFH 3×120+3G25+2×2.5+6E9/6G50 18/30 kV – 500 m on one steel reel. When requesting a quotation, state the cable type, configuration, cross-section, voltage, length per piece, required standards and installation conditions.

09 Certification and Quality

All cable is subject to FeiChun's quality control, with routine testing over 100 % of the delivered length. Certificates, type tests and third-party tests (for example partial discharge or compatibility with cable accessories) are provided per project requirement; copies of the records are available on request.

10 Related Datasheets

Variants of this cable that differ in one attribute – sheath, configuration, optical fibres or voltage. All datasheets are in PDF format.

- FC-MRT-P-PFH 18/30 kV – 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm² + hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres, PUR
- FC-PMR (N)TSCGEWÖU-FH 18/30 kV – 3 screened power cores + 3 split PE conductors + hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres, PCP rubber
- FC-PMR (N)TSCGEWÖU-P 18/30 kV – 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm², PCP rubber
- FC-PMR (N)TSCGEWÖU-PFH 1.8/3 kV – 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm² + hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres, PCP rubber
- FC-MRT-PA-PFH 18/30 kV – 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm² + hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres, PUR low-temp
- FC-PMR (N)TSCGEWÖU-PF6 18/30 kV – 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm² + 6 single-mode fibres G.652.D, PCP rubber
- FC-PMR (N)TSCGEWÖU-PFH 3.6/6 kV – 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm² + hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres, PCP rubber
- FC-MRT-C-PFH 18/30 kV – 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm² + hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres, CSP rubber

Overview of all datasheets: Medium-Voltage Port Reeling Cables 1.8/3 – 20/35 kV

Frequently asked questions

What is FC-PMR (N)TSCGEWÖU-PFH used for?
Typical applications include medium-voltage supply of ship-to-shore (STS) cranes and rail-mounted gantry cranes through motor-driven cable reels.

What are the outer diameter and minimum bending radius of 3×120+3G25+2×2.5+6E9/6G50?
The outer diameter is 90.0 to 96.0 mm and the minimum bending radius in moving or reeling operation is 1,200 mm (12.5 × D).

What minimum reel core diameter is needed for 3×120+3G25+2×2.5+6E9/6G50?
At least 2,400 mm, which is twice the minimum bending radius of 1,200 mm. A larger core diameter extends cable life.

What current rating applies to 3×120+3G25+2×2.5+6E9/6G50 on a cable reel?
The rated current in free air at 30 °C ambient is 322 A. Multiply it by 0.80 for one layer on the reel, 0.61 for two layers, 0.49 for three layers and 0.41 for four layers (DIN VDE 0298-4), and by the ambient temperature factor.

Which optical fibres does FC-PMR (N)TSCGEWÖU-PFH contain?
Hybrid element with 6 single-mode G.652.D and 6 multimode OM2 50/125 fibres. SM fibres for long links to the terminal operating system; OM2 fibres for short links to on-board PLC and camera converters.

Why choose a 3-in-1 reeling cable?
One cable carries power, pilot-wire monitoring and data, so the crane needs one reel channel, one slip-ring assembly with a fibre-optic rotary joint and one cable route. This saves reel space and weight and reduces the number of terminations to maintain.

How are the fibres connected on the reel?
Through a fibre-optic rotary joint (FORJ) on the reel axis, normally combined with the power slip-ring assembly. Match the number of FORJ channels to the number of fibres in use and keep spare fibres for later expansion.

Is this cable halogen-free?
No. The PCP rubber sheath contains halogen. If halogen-free cables are required, select the HFFR rubber or PUR version of the same construction.

Which cross-sections are available?

FC-PMR (N)TSCGEWÖU-PFH: 50, 70, 95, 120, 150, 185, 240, 300 mm². Other sizes and special designs can be produced to order.

11 Trademark Notice and Intellectual Property

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