HIGH-FLEX MV REELING CABLE · PORT CRANES | FIBRE-OPTIC HYBRID | 12/20 kV | 10 sizes | PCP rubber | 12G62.5

FC-PMR (N)TSCGEWÖU-FM1

12/20 kV

MV Power and Fibre-Optic Hybrid Reeling Cable 12/20 kV – 3 screened power cores + 3 split PE conductors + 12 multimode fibres OM1 62.5/125, PCP (polychloroprene) rubber sheath 5GM5. Complete technical data sheet: construction, dimensions, weights, current ratings, standards and installation guidance for 10 sizes.

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01 Application and Product Overview

FC-PMR (N)TSCGEWÖU-FM1 is a high-flex medium-voltage reeling cable rated 12/20 kV for ship-to-shore cranes, rail-mounted gantry cranes and electrified port equipment, with the configuration 3 screened power cores + 3 split PE conductors + 12 multimode fibres OM1 62.5/125. Each power core has a class 5 copper conductor, semi-conductive layers, EPR insulation 5.5 mm thick and its own tinned-copper braid screen; inner and outer sheaths are polychloroprene (PCP/CR) rubber compound 5GM5 to DIN VDE 0207-21, flame-retardant, resistant to oil, weather and ozone. Power cores from 25 – 300 mm².

Typical applications

- Medium-voltage supply of ship-to-shore (STS) cranes and rail-mounted gantry cranes through motor-driven cable reels
- Replacement reel cables for existing crane networks built on OM1 62.5/125 multimode transceivers
- Shore connections and mobile equipment powered from the terminal MV network
- Stackers, reclaimers, ship loaders and open-cast mining machines travelling on rails with a cable reel
- Outdoor operation with seawater spray, salt mist, UV radiation and ozone
- MV supply of ship-to-shore cranes, shore connections and electrified yard equipment through a cable reel

Design

Three individually screened power cores and three split PE conductors in the interstices. Each core has an inner and outer semi-conductive layer and its own tinned-copper braid screen, so the electric field stays inside the core insulation and the cores can be terminated with standard MV accessories. The cable contains one optical element (12 multimode fibres OM1 62.5/125). OM1 multimode fibres match the installed base of older crane and conveyor networks, so a replacement reel cable can be connected to existing OM1 media converters without changing the transceivers.

10 sizes	12/20 kV	+90 °C	PCP rubber
Cross-section 25 – 300 mm²	Rated voltage U_0/U	Maximum conductor temperature	Sheath: PCP rubber

Key features

- Fine-wire class 5 copper conductors and a very short core lay length for repeated reeling
- 12 multimode fibres OM1 62.5/125 in a crush-resistant loose-tube element on the cable axis
- Three split PE conductors in the interstices keep the cross-section round and balanced

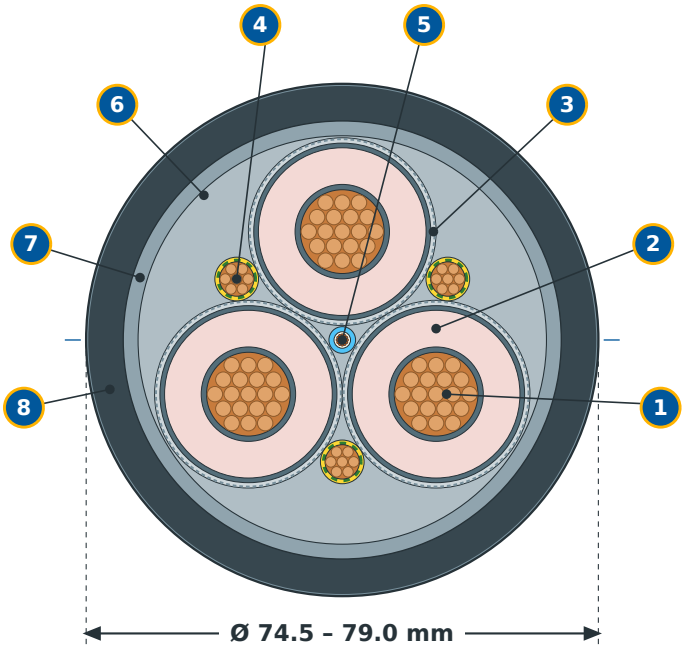
- Designed for 20 N/mm² continuous tensile load (on the total copper cross-section of the power cores)
- PCP rubber sheath with proven weather, ozone and oil resistance
- PCP rubber sheath 5GM5 in the DIN VDE 0250 (N)SHTÖU / (N)TSCGEWÖU tradition
- Flame retardant to IEC 60332-1-2

02 Construction

FEICHUN · CROSS-SECTION A–A · 12/20 kV

FC-PMR (N)TSCGEWÖU-FM1

Sample size 3×95+3G16+12G62.5 · Rev 0 · Illustrative, not to scale



No.	Component	Material
1	Conductor	Bare annealed fine-wire copper, class 5 to IEC 60228 (tinned on request)
2	Semi-conductive layers and insulation	Inner and outer semi-conductive compound with EPR insulation, extruded in one pass
3	Core screen	Tinned-copper wire braid, coverage ≥ 80 %
4	Split PE conductor	Class 5 copper, green-yellow insulation, laid in the interstices between the power cores
5	Optical element	12 multimode fibres OM1 62.5/125; gel-filled loose tube, aramid strength members
6	Filler and binder tape	Halogen-free compound, polyester tape
7	Inner sheath	Halogen-free polymer compound
8	Outer sheath	Polychloroprene (PCP/CR) rubber compound 5GM5 to DIN VDE 0207-21, flame-retardant, resistant to oil, weather and ozone

The drawing shows size 3×95+3G16+12G62.5. Other sizes have the same construction with scaled dimensions.

Construction details

Conductor	Bare annealed fine-wire copper; tinned on request, class 5 to DIN EN 60228 / IEC 60228 / VDE 0295
Insulation	Halogen-free EPR/HEPR rubber to IEC 60502-2, maximum conductor temperature 90 °C
Core screen	Semi-conductive layers extruded together with the EPR insulation; tinned-copper wire braid screen, coverage ≥ 80 %
Core identification	Power cores brown, black, grey to DIN VDE 0298-300
Protective conductor	Three PE conductors (3G), green-yellow, 16 mm² each, laid in the interstices between the power cores
Optical element	One element: 12 multimode fibres OM1 62.5/125, located at the centre of the cable
Stranding	Power cores, split PE conductors and control or optical elements are stranded together with a very short lay length
Inner sheath	Halogen-free polymer compound, extruded tightly over the stranded cores
Outer sheath	Polychloroprene (PCP/CR) rubber compound 5GM5 to DIN VDE 0207-21, flame-retardant, resistant to oil, weather and ozone

Optical fibre data

Fibre type	Multimode G62.5/125 µm OM1, IEC 60793-2-10 A1b
Attenuation, cabled	≤ 3.5 dB/km at 850 nm; ≤ 1.5 dB/km at 1300 nm
Modal bandwidth (OFL)	≥ 200 MHz·km at 850 nm; ≥ 500 MHz·km at 1300 nm
Typical link reach	1 Gbit/s Ethernet up to 275 m (1000BASE-SX); suits existing OM1 crane networks and PROFIBUS/PROFINET converters
Optical element	Gel-filled loose tube with aramid strength members and a crush-resistant TPU element sheath, placed on the cable axis where bending strain is lowest
Fibre colours	IEC 60304 / DIN VDE 0888 colour sequence; tube and element marked for identification
Fibre strain, reeling	≤ 0.25 % at the rated tensile load of the cable
Optical test	Attenuation of every fibre measured by OTDR after cabling; values recorded in the test certificate

Sheath material

The polychloroprene (PCP/CR) rubber outer sheath, compound type 5GM5 to DIN VDE 0207-21, is the classic sheath of DIN VDE 0250 reeling and trailing cables of the (N)SHTÖU and (N)TSCGEWÖU type. It is heavy-duty, flame-retardant and highly resistant to weather, ozone, UV radiation and mineral oil, and keeps its elasticity on the reel down to −25 °C in motion. Polychloroprene contains halogen; where halogen-free cables are specified, select the HFFR rubber or PUR version of the same construction.

03 Electrical, Thermal and Mechanical Characteristics

Electrical data

Rated voltage U_0/U	12/20 kV AC
Test voltage	30 kV AC, 5 min
Maximum operating voltage, DC	18/36 kV
Current-carrying capacity	To DIN VDE 0298-4 at 30 °C ambient; the table gives rated design values
Conductor resistance	Maximum at 20 °C, class 5 to IEC 60228

Thermal and mechanical data

Maximum conductor temperature	+90 °C
Maximum temperature at short circuit	+250 °C
Ambient temperature, fixed installation	−40 °C to +90 °C
Ambient temperature, in motion	−25 °C to +90 °C
Minimum bending radius	6 × D fixed; 12.5 × D on a cable reel
Maximum tensile load	20 N/mm² continuous, on the total copper cross-section of the power cores
Maximum torsional load	To be agreed with FeiChun for the specific reel design
Maximum travelling speed	60 m/min on a cable reel; higher speeds on request
Flame propagation	IEC 60332-1-2 / DIN EN 60332-1-2
Halogen-free	No (PCP rubber sheath)
UV and ozone resistance	Resistant
Mineral oil resistance	Resistant, IEC 60811-404
Optical element, temperature in operation	−40 °C to +70 °C

Sheath material comparison

Property	PUR	PUR low-temp	CSP rubber	CPE rubber	PCP rubber	HFFR rubber
Abrasion resistance	Excellent	Excellent	Good	Good	**Very good**	Good
Cut and tear resistance	Excellent	Excellent	Good	Good	**Very good**	Good
Mineral oil resistance	Very good	Very good	Very good	Very good	**Very good**	Good
Weather, UV and ozone resistance	Very good	Very good	Excellent	Very good	**Excellent**	Very good
Cold flexibility (moving)	−30 °C	−40 °C	−30 °C	−30 °C	**−25 °C**	−25 °C
Halogen-free (IEC 60754-1/-2)	Yes	Yes	No	No	**No**	Yes

The column of the sheath used in this cable is highlighted. Ratings are qualitative; ask FeiChun for test data on a specific requirement.

04 Dimensions, Weights and Rated Data – 12/20 kV (10 sizes)

Type designation cores × mm²	FeiChun article no.	Conductor Ø max mm	Outer Ø min mm	Outer Ø max mm	Min. bend radius mm	Weight approx. kg/km	Max. pull force N	R_{20} max Ω/km	Rated current A	I_k (1 s) kA
3×25+3G6+12G62.5	FC-MV328-001	6.2	60.5	64.5	806	4,530	1,500	0.780	121	3.58
3×35+3G6+12G62.5	FC-MV328-002	7.8	63.5	67.0	838	5,070	2,100	0.554	149	5.00
3×50+3G10+12G62.5	FC-MV328-003	9.6	66.5	71.0	888	5,930	3,000	0.386	186	7.15
3×70+3G16+12G62.5	FC-MV328-004	11.1	70.5	74.5	932	7,020	4,200	0.272	230	10.01
3×95+3G16+12G62.5	FC-MV328-005	12.6	74.5	79.0	988	8,170	5,700	0.206	278	13.59
3×120+3G25+12G62.5	FC-MV328-006	14.8	78.5	83.0	1,038	9,500	7,200	0.161	322	17.16
3×150+3G25+12G62.5	FC-MV328-007	16.0	82.5	87.5	1,094	10,780	9,000	0.129	370	21.45
3×185+3G35+12G62.5	FC-MV328-008	17.7	86.5	92.0	1,150	12,470	11,100	0.106	422	26.45
3×240+3G50+12G62.5	FC-MV328-009	20.2	92.0	98.0	1,224	15,050	14,400	0.0801	497	34.32
3×300+3G50+12G62.5	FC-MV328-010	22.4	98.0	104.0	1,300	17,400	18,000	0.0641	571	42.90

Current-carrying capacity: rated design values to DIN VDE 0298-4 for flexible cables, free air, 30 °C ambient; for other ambient temperatures, grouping or layered winding on a reel, apply the factors below. Pull force = 20 N/mm² × total copper cross-section of the power cores. Diameters, dimensions and weights are nominal design values and vary within manufacturing tolerances; confirm critical dimensions before dimensioning reels, guides or festoon systems. Other sizes and configurations are produced to order.

Ambient temperature factors (conductor 90 °C)

°C	20	25	30	35	40	45	50
Factor	1.08	1.04	1.00	0.96	0.91	0.87	0.82

Short-circuit current rating

I_k = 0.143 kA/mm² × cross-section of the power core (conductor 90 °C → 250 °C). For another short-circuit duration t: $I_{k,t} = I_{k,1s} / \sqrt{t}$ (0.1 s ≤ t ≤ 5 s).

Derating on a cable reel (DIN VDE 0298-4)

1 layer: 0.80 · 2 layers: 0.61 · 3 layers: 0.49 · 4 layers: 0.41. Permissible current = table current × layer factor × temperature factor.

05 Reeling Performance and Reel Design Data

The values below support the dimensioning of the cable reel: minimum reel core diameter, copper weight for earthing and loop-resistance calculations, cable weight, and the rated current for the number of layers wound on the reel.

Type designation cores × mm²	Outer Ø max mm	Min. bend radius on reel, mm	Min. reel core Ø mm	Copper weight kg/km	Cable weight kg/100 m	Current, 1 layer A	2 layers A	3 layers A	4 layers A
3×25+3G6+12G62.5	64.5	806	1,612	1,330	453.0	97	74	59	50
3×35+3G6+12G62.5	67.0	838	1,676	1,620	507.0	119	91	73	61
3×50+3G10+12G62.5	71.0	888	1,776	2,160	593.0	149	113	91	76
3×70+3G16+12G62.5	74.5	932	1,864	2,890	702.0	184	140	113	94
3×95+3G16+12G62.5	79.0	988	1,976	3,600	817.0	222	170	136	114
3×120+3G25+12G62.5	83.0	1,038	2,076	4,550	950.0	258	196	158	132
3×150+3G25+12G62.5	87.5	1,094	2,188	5,390	1,078.0	296	226	181	152
3×185+3G35+12G62.5	92.0	1,150	2,300	6,630	1,247.0	338	257	207	173
3×240+3G50+12G62.5	98.0	1,224	2,448	8,550	1,505.0	398	303	244	204
3×300+3G50+12G62.5	104.0	1,300	2,600	10,210	1,740.0	457	348	280	234

Reel design guidance

- Minimum reel core diameter = 2 × minimum bending radius = 25 × D (outer diameter D).
- Spring reels suit short travel and low tensile load; motor-driven reels with torque control keep the cable under constant, low tension.
- Fit a guide or level-wind that keeps the cable parallel to the reel axis to prevent crossing turns.
- Rated current falls with the number of layers on the reel because heat is not dissipated; see the layer factors below.

06 Selection Guide and Sizing Aid

FC-PMR (N)TSCGEWÖU-FM1 covers 10 sizes. The smallest, 3×25+3G6+12G62.5, has an outer diameter of up to 64.5 mm and weighs about 4,530 kg/km; the largest, 3×300+3G50+12G62.5, has an outer diameter of up to 104.0 mm and weighs about 17,400 kg/km, 3.8 times as much. Across the range the rated current in free air rises from 121 A to 571 A at 30 °C, and the minimum bending radius from 806 mm to 1,300 mm.

Example 1. A drive draws 117 A continuously, the cable is wound in 2 layers on the reel and the ambient temperature is 40 °C. Required table current = 117 / (0.61 × 0.91) = 211 A. The smallest suitable size is 3×70+3G16+12G62.5 with 230 A.

Example 2. A drive draws 261 A continuously, the cable is wound in 1 layer on the reel and the ambient temperature is 35 °C. Required table current = 261 / (0.80 × 0.96) = 340 A. The smallest suitable size is 3×150+3G25+12G62.5 with 370 A.

Type designation cores × mm²	Apparent power at 20 kV MVA (1 layer)	Winding capacity m
3×25+3G6+12G62.5	3.35	510
3×35+3G6+12G62.5	4.13	495
3×50+3G10+12G62.5	5.15	420
3×70+3G16+12G62.5	6.37	320
3×95+3G16+12G62.5	7.70	225
3×120+3G25+12G62.5	8.92	150
3×150+3G25+12G62.5	10.25	70
3×185+3G35+12G62.5	11.69	70
3×240+3G50+12G62.5	13.77	–
3×300+3G50+12G62.5	15.82	–

Apparent power S = √3 × U × I × 0.80 (one layer on the reel, 30 °C). Winding capacity is an indicative value for a reel with 2,500 mm flange diameter, 1,000 mm traverse width, core diameter equal to the minimum reel core diameter and 90 % fill; it is not a substitute for the reel manufacturer’s calculation.

07 Standards and Testing

Standard	Scope
DIN EN 60228 / IEC 60228 / VDE 0295	Conductors, class 5
IEC 60502-2	Power cables with extruded insulation, 6 kV to 30 kV
DIN VDE 0298-3	Application of cables – bending radii and tensile loads
DIN VDE 0298-4	Application of cables – current-carrying capacity
DIN EN 60332-1-2 / IEC 60332-1-2	Flame propagation, single cable
DIN VDE 0250-813	Reference construction of MV reeling cables
IEC 60793-2-10	Multimode optical fibres (A1a OM2 / A1b OM1)
IEC 60794-1-21	Optical cables – mechanical test methods
DIN VDE 0207-21	Sheath compound 5GM5 (polychloroprene)
IEC 60811-404	Mineral oil immersion test

Routine and type tests

- AC voltage test on every reel length (routine test): 30 kV AC, 5 min
- Partial-discharge test of the MV power cores to IEC 60502-2
- Conductor resistance and checks of dimensions, insulation thickness and sheath thickness
- Continuity of conductors and protective earth
- Bending, tensile and reeling torsion tests (type test)
- Flame propagation (IEC 60332-1-2)
- Optical attenuation of every fibre by OTDR after cabling (routine test); reeling and torsion tests with optical monitoring (type test)

Test documentation: every delivery is accompanied by a test certificate from FeiChun's own laboratory. Third-party witnessed tests can be arranged at the buyer's cost.

08 Installation, Marking and Delivery

Installation guidance

- Use a spring-driven or motor-driven cable reel with a core diameter of at least twice the minimum bending radius (25 × D).
- Unwind from the shipping reel tangentially; never pull the cable over the flange of the drum, and avoid loops and kinks.
- Keep torsion within the permitted limit and tensile load within the value in the table.
- Guide the cable so that it is not run over by vehicles or crushed; inspect the sheath regularly.
- Connect all parts of the split PE conductor at both ends of the cable.
- Use terminations and joints that are approved for individually screened cores; do not cut back the semi-conductive layers unless instructed by the accessory manufacturer.

Sheath marking

FEICHUN FC-PMR (N)TSCGEWÖU-FM1 [cross-section] 12/20 kV [year] [serial no.] [metre mark]

Packing and delivery

Reel	Steel or fumigated wooden reels; cable ends sealed with heat-shrink caps
Delivery length	As ordered, in one continuous length without joints
Lead time	2–3 weeks after technical approval
Warranty	1 year, covering failures not caused by human factors
Reel label	Type, cross-section, length, gross/net weight, batch no., reel no.

Ordering information

Field	Example	Meaning
Series code	FC-PMR (N)TSCGEWÖU-FM1	FeiChun series and sheath system
Core configuration	3×95+3G16+12G62.5	Number × cross-section (mm²) of the screened power cores, split PE conductors (G) and pilot or optical elements
Rated voltage	12/20 kV	U_0/U, AC
Length and packing	500 m, steel reel	Delivery length in one piece; reel type on request

Order example: FC-PMR (N)TSCGEWÖU-FM1 3×95+3G16+12G62.5 12/20 kV – 500 m on one steel reel. When requesting a quotation, state the cable type, configuration, cross-section, voltage, length per piece, required standards and installation conditions.

09 Certification and Quality

All cable is subject to FeiChun's quality control, with routine testing over 100 % of the delivered length. Certificates, type tests and third-party tests (for example partial discharge or compatibility with cable accessories) are provided per project requirement; copies of the records are available on request.

10 Related Datasheets

Variants of this cable that differ in one attribute – sheath, configuration, optical fibres or voltage. All datasheets are in PDF format.

- FC-MRT-P-FM1 12/20 kV – 3 screened power cores + 3 split PE conductors + 12 multimode fibres OM1 62.5/125, PUR
- FC-PMR (N)TSCGEWÖU-PFM1 12/20 kV – 3 screened power cores + 3 split PE conductors + 2 pilot cores 2×2.5 mm² + 12 multimode fibres OM1 62.5/125, PCP rubber
- FC-PMR (N)TSCGEWÖU 12/20 kV – 3 screened power cores + 3 split PE conductors, PCP rubber
- FC-PMR (N)TSCGEWÖU-FM1 1.8/3 kV – 3 screened power cores + 3 split PE conductors + 12 multimode fibres OM1 62.5/125, PCP rubber
- FC-MRT-PA-FM1 12/20 kV – 3 screened power cores + 3 split PE conductors + 12 multimode fibres OM1 62.5/125, PUR low-temp
- FC-PMR (N)TSCGEWÖU-F6 12/20 kV – 3 screened power cores + 3 split PE conductors + 6 single-mode fibres G.652.D, PCP rubber
- FC-PMR (N)TSCGEWÖU-FM1 3.6/6 kV – 3 screened power cores + 3 split PE conductors + 12 multimode fibres OM1 62.5/125, PCP rubber
- FC-MRT-C-FM1 12/20 kV – 3 screened power cores + 3 split PE conductors + 12 multimode fibres OM1 62.5/125, CSP rubber

Overview of all datasheets: Medium-Voltage Port Reeling Cables 1.8/3 – 20/35 kV

Frequently asked questions

What is FC-PMR (N)TSCGEWÖU-FM1 used for?
Typical applications include medium-voltage supply of ship-to-shore (STS) cranes and rail-mounted gantry cranes through motor-driven cable reels.

What are the outer diameter and minimum bending radius of 3×95+3G16+12G62.5?
The outer diameter is 74.5 to 79.0 mm and the minimum bending radius in moving or reeling operation is 988 mm (12.5 × D).

What minimum reel core diameter is needed for 3×95+3G16+12G62.5?
At least 1,976 mm, which is twice the minimum bending radius of 988 mm. A larger core diameter extends cable life.

What current rating applies to 3×95+3G16+12G62.5 on a cable reel?
The rated current in free air at 30 °C ambient is 278 A. Multiply it by 0.80 for one layer on the reel, 0.61 for two layers, 0.49 for three layers and 0.41 for four layers (DIN VDE 0298-4), and by the ambient temperature factor.

Which optical fibres does FC-PMR (N)TSCGEWÖU-FM1 contain?
12 multimode fibres OM1 62.5/125. 1 Gbit/s Ethernet up to 275 m (1000BASE-SX); suits existing OM1 crane networks and PROFIBUS/PROFINET converters.

How are the fibres connected on the reel?
Through a fibre-optic rotary joint (FORJ) on the reel axis, normally combined with the power slip-ring assembly. Match the number of FORJ channels to the number of fibres in use and keep spare fibres for later expansion.

Is this cable halogen-free?
No. The PCP rubber sheath contains halogen. If halogen-free cables are required, select the HFFR rubber or PUR version of the same construction.

Which cross-sections are available?
FC-PMR (N)TSCGEWÖU-FM1: 25, 35, 50, 70, 95, 120, 150, 185, 240, 300 mm². Other sizes and special designs can be produced to order.

11 Trademark Notice and Intellectual Property

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